

Polymerisation

01 · THE TWO TYPES

	Addition	Condensation
monomer	C=C	two functional groups
small molecule lost	none	H ₂ O or HCl
backbone	C-C only	contains O or N
hydrolysable	no	yes

02 · ADDITION POLYMERS

The π bond opens and the monomers join end to end: $n \text{ CH}_2=\text{CHR} \rightarrow -(\text{CH}_2-\text{CHR})_n-$.

Common ones: poly(ethene) for bags and bottles, poly(propene) for crates and rope, poly(chloroethene) or PVC for pipes and cable, poly(phenylethene) for packaging, PTFE for non-stick coatings.

03 · DRAWING A REPEAT UNIT

From monomer to polymer

- 1 · Open the C=C into a single bond.
- 2 · Draw bonds extending through the brackets on both sides.
- 3 · Write n outside the bracket.

From polymer to monomer

Find the repeating pattern, take one unit, and put the double bond back between the two backbone carbons.

04 · POLYESTERS A2

Made from a **diol + a dicarboxylic acid** (or its diacyl chloride), losing water at each link. The link is $-\text{COO}-$.

Terylene (PET) comes from ethane-1,2-diol and benzene-1,4-dicarboxylic acid. A single monomer carrying both an $-\text{OH}$ and a $-\text{COOH}$ can also self-polymerise.

05 · POLYAMIDES A2

Made from a **diamine + a dicarboxylic acid**, losing water. The link is the amide $-\text{CONH}-$.

Nylon-6,6 comes from 1,6-diaminohexane and hexanedioic acid; Kevlar uses aromatic monomers, and its flat, hydrogen-bonded, aligned chains make it exceptionally strong for its mass. Proteins are natural polyamides.

06 · IDENTIFYING MONOMERS A2

Cut the chain **through the link**, then add back what was lost.

Ester link $-\text{CO}-\text{O}-$ → break between C and O, add $-\text{OH}$ to each side.

Amide link $-\text{CO}-\text{NH}-$ → break between C and N, give the acid an $-\text{OH}$ and the amine an $-\text{H}$.

07 · HYDROLYSIS OF CONDENSATION POLYMERS

The ester and amide links can be broken by acid or alkali, so these polymers are **degradable** — the basis of both biodegradable plastics and chemical recycling back to monomers.

Addition polymers have an unreactive C-C backbone with no polar bond for a nucleophile to attack, so they persist in the environment for centuries.

08 · PROPERTIES FROM STRUCTURE

Longer, unbranched chains pack closely, so London forces are stronger and the polymer is denser, stiffer and higher melting — high-density poly(ethene) against the low-density branched form.

Polar links allow hydrogen bonding between chains, which is why nylon and Kevlar are strong fibres while poly(ethene) is not.

09 · DISPOSAL

Landfill — cheap but wasteful of land and of the oil the plastic came from. **Incineration** — recovers energy, but PVC releases HCl and incomplete burning releases CO and dioxins, so the gases must be scrubbed.

Recycling — mechanical (sort, melt, remould) or chemical (break back to monomers or feedstock). Sorting mixed plastics is the practical difficulty.

10 · WORKED EXAMPLE — DEDUCE THE MONOMERS

A polymer has the repeating section $-\text{NH}(\text{CH}_2)_6\text{NHCO}(\text{CH}_2)_4\text{CO}-$

Two amide links → polyamide → cut each $-\text{CO}-\text{NH}-$

Amine fragment: $\text{H}_2\text{N}(\text{CH}_2)_6\text{NH}_2$
Acid fragment: $\text{HOOC}(\text{CH}_2)_4\text{COOH}$

→ 1,6-diaminohexane and hexanedioic acid:
nylon-6,6.

11 · WORKED EXAMPLE — POLYESTER

Draw the repeat unit from ethane-1,2-diol and benzene-1,4-dicarboxylic acid.

Join $-\text{OH}$ to $-\text{COOH}$, losing H_2O at each end:
 $-\text{O}-\text{CH}_2\text{CH}_2-\text{O}-\text{CO}-\text{C}_6\text{H}_4-\text{CO}-$

Two water molecules are lost per repeat unit, and bonds must extend through the brackets on both sides.

12 · POLYMERS TO KNOW

Polymer	Type	Monomer
poly(ethene)	addition	ethene
PVC	addition	chloroethene
PTFE	addition	tetrafluoroethene
Terylene	polyester	diol + dioic acid
nylon-6,6	polyamide	diamine + dioic acid
protein	polyamide	amino acids

13 · HYDROLYSIS EQUATIONS

Polyester + NaOH(aq)

→ the diol + the sodium salt of the diacid

Polyamide + dilute HCl

→ the dioic acid + the ammonium salt of the diamine

Acid and alkali give different forms of the same two fragments, so read the conditions before answering.

MARKS LOST HERE

— Leaving the double bond in an addition repeat unit, or forgetting the bonds through the brackets.

— Cutting a condensation polymer in the wrong place, so the fragments come out missing $-\text{OH}$ or $-\text{H}$.

— Saying addition polymerisation releases water.

— Describing addition polymers as biodegradable.